

PRODUCT NAME

Jenolite Hammered Paint

ORIGINALLY ISSUED

22/09/2005

VERSION

1.0

PRODUCT CODE

TOPNONHAM

VERSION DATE

22/09/2005



PRODUCT DESCRIPTION

Jenolite Hammer finishes are used to produce an attractive and durable special effect finish, which will hide imperfections on marked, pitted, or uneven surfaces of all types.

Non-Cell (Air dry acrylic) are the most popular general purpose Hammer finish for application on a wide variety of substrates, offering excellent drying gloss, adhesion and weathering properties.

Jenolite manufacture a range of both air dried, stoving enamel, and 2 Pack Hammer finishes to cover all types of application and performance requirements.



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow SDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Jenolite will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak Jenolite Technical Service Department on (01234) 924 794



SPECIAL PROPERTIES

- Quick drying
- Ease of use



MAXIMUM VOC CONTENT (RFU)

0.54Kg/L

REGULATIONS / COMPLIANCE

- Not Applicable



COLOUR RANGE

- A Standard range of colours are available, other colours by request.



GENERAL INFORMATION

Specific Gravity 0.96
Coverage 20 square metres per litre @ 40 microns dft
Flashpoint 4°C
Temp Resistance 80°C
Storage Store between 5°C - 25°C. When not in use, cans must be kept sealed
Shelf Life 12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate product to remove all traces of contaminants.



SURFACE PREPARATION

Please contact tech Department for details on Surface Preparation.



HEALTH AND SAFETY

- Refer to SDS and tin label prior to use.
- Contaminated Rags, Spray Booth Filters or other substrates should be segregated from other chemical waste, soaked with Water and disposed of in a non-combustible container with a tight fitting Lid.

APPLICATION METHODS



MIXING RATIO

AEROSOL	GRAVITY GUN		PRESSURE POT		COMPLIANT SPRAY GUN	
RFU	Base Thinner	85 - 95% 5 - 15%	Base Thinner	85 - 95% 5 - 15%	Base Thinner	85 - 95% 5 - 15%



THINNER OPTIONS

	Thinner 2621 Thinner 2622	Thinner 2621 Thinner 2622	Thinner 2621 Thinner 2622
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VISCOSITY

RFU	30-40secs	seconds B4 cup	30-40secs	seconds B4 cup	30-40secs	seconds B4 cup
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SPRAY GUN SETUP

	1.6-1.8	1.6-1.8	1.0-1.2
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	NUMBER OF COATS (GUIDE ONLY)							
	1-2 coats		1-2 coats		1-2 coats		1-2 coats	
	FLASH OFF							
	10mins		10mins		10mins		10mins	
	DRYING TIME							
	Touch dry	30mins@20°C	Touch dry	30mins@20°C	Touch dry	30mins@20°C	Touch dry	30mins@20°C
	Hard dry	4-6hrs@20°C	Hard dry	4-6hrs@20°C	Hard dry	4-6hrs@20°C	Hard dry	4-6hrs@20°C
	Full dry	24hrs@20°C	Full dry	24hrs@20°C	Full dry	24hrs@20°C	Full dry	24hrs@20°C
	RECOATABILITY / OVERCOATING							
	10mins minimum 18hrs maximum		10mins minimum 18hrs maximum		10mins minimum 18hrs maximum		10mins minimum 18hrs maximum	
	WET FILM THICKNESS*							
	100microns		100microns		100microns		100microns	
	DRY FILM THICKNESS*							
	40microns		50microns		50microns		50microns	
	* - Jenolite Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.							

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